南兴装备股份有限公司
NANXING MACHINERY CO.,LTD.

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注：本公司对产品规格及设计细节不断研究改进，上述规格若有变更，恕不另行通知。
Note：The company continues to improve the product specifications and design details, the specifications are subject to change without notice.

公司简介
Company Profile

南兴装备
股票代码：002757

南兴装备股份有限公司，创建于 1996 年 5 月，是中国木工机械行业的代表性企业。公司是国家高新技术企业；国家“火炬计划”重点高新技术企业；广东省著名商标、广东省名牌产品企业；广东省制造业 500 强企业；广东省装备制造业 100 强企业。公司股票于 2015 年 5 月在深圳证券交易所挂牌上市，成为国内第一家登陆 A 股市场的家具装备制造企业。**股票名称：南兴装备，股票代码：002757。**

南兴装备产品线长，产品种类丰富，可根据客户的需求提供一揽子解决方案，为客户创造价值。公司在国内板式木工机械行业里率先推出的整体解决方案，使客户从单机模式提升到更具柔性的连线生产，帮助客户节省人工，提高效率，赢得竞争优势。

南兴装备具备强大的研发和创新能力，拥有一支国际化的木工机械研发团队。公司的技术中心被认定为广东省省级企业技术中心和广东省数控木工机械工程技术研发中心，拥有各种发明、实用新型和外观设计专利 200 多项，并参与起草制订国家数控木工机床行业标准。

作为国内板式木工机械制造行业的佼佼者，南兴装备拥有丰富的客户资源和稳定的客户群体，国内有一定规模的板式家具企业基本上都是南兴产品的用户。公司已建立起覆盖全国各大城市和面向海外的经销服务网络，产品除在国内热销外，还远销欧洲、南北美洲、澳洲、中东、东南亚、非洲等国家和地区。

未来，南兴装备将继续专注于板式木工机械的研发和制造，以中高端数控化、自动化产品为主，结合市场需求，持续完善已有产品并开发新产品，使产品品质比肩国际先进水平，为提升中国板式家具企业的装备水平作出更大的贡献。

COMPANY PROFILE

Nanxing Machinery Co., Ltd. (simply called "Nanxing Machinery") was established in May 1996. The Company has become a leader over the other followers in the woodworking machinery industry. Besides, the Company has gained National High-Tech Enterprise, National Torch Scheme for High Tech Enterprises, Guangdong Famous Product Brand, Guangdong Top 500 Manufacturers, Guangdong Strongest 100 Machinery Manufacturers. The Company was listed in May 2015 publicly in the Shenzhen Stock Exchange, the first enterprise in the furniture machinery manufacturing industry launched under trading of A-shares by the stock name: Nanxing Machinery, the code: 002757.

Nanxing Machinery has very wide range of products which can form automation production lines according to the various requirements, therefore can generate higher value for the customers. The Company is the earliest provider in China for offering total solutions for projects making panel furniture. This change helps our customers' factories owning some individual machines by combining them to set up automation production lines. With such upgrade resulted in labor savings and higher efficiency, hence increased competitiveness.

Nanxing Machinery has built up great research & development capabilities for advancing innovations, joining with international team members. The Technical Centre of the Company stands at the high level as Guangdong Province Enterprise Technology Centre, and Guangdong CNC Woodworking Machinery Technology Development Centre, earned more than 200 innovation awards and design patients, also participates in drafting National Standards for the CNC Woodworking Machinery.

Because the honorable enterprise to represent for panel furniture machinery manufacturing industry in China, Nanxing Machinery has got large customer network and relationship groups. Almost all the sizable panel furniture making enterprises are using the machines from Nanxing Machinery. The Company is continuously extending additional sales partners and services in many more cities in China, and around the world. Our products are very popular in China, as well as are being sold to Europe, North & South America, Australia, Middle East, South East Asia, Africa and other countries and regions.

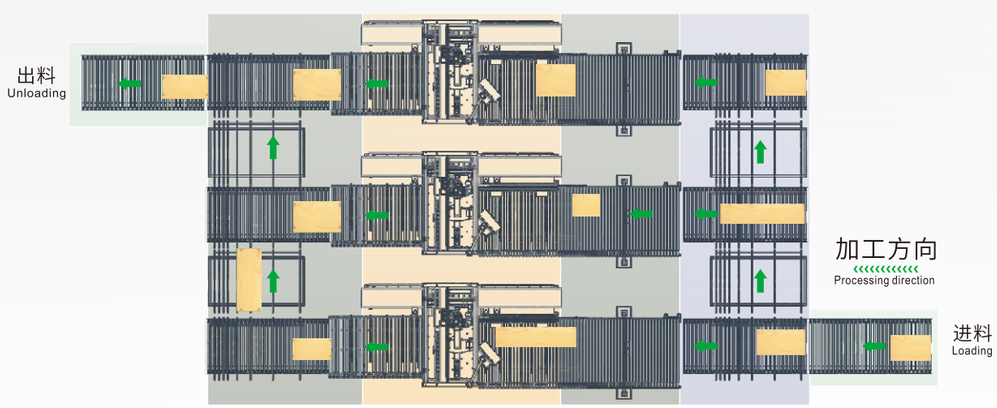
In the future, Nanxing Machinery will keep focusing on research, development, and manufacturing panel furniture machines, aiming to cover from medium to high level CNC and automation products in considering the demands from the different markets. The Company is insisting to make high quality machines and develop world class new products in order to contribute its success and share with customers, in other words, uplifting its technology within the woodworking machinery industry for making perfect panel furniture in China and overseas.

NCB2412
六面数控钻孔中心
CNC 6-SIDES BORING MACHINE

可选：五面数控钻孔中心 NCB2412S5
Optional: CNC 5-SIDES BORING MACHIN

NCB2412Z2
六面数控钻孔中心
CNC 6-SIDES BORING MACHINE

六面数控钻孔中心工作站
CNC 6-sides boring center workstation



主要技术参数 SPECIFICATION

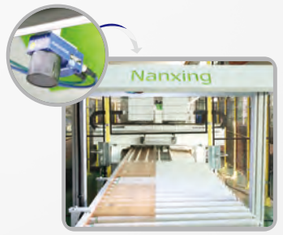
型号 model	NCB2412	NCB2412Z2	NCB2412S5
板材长度 panel length	250-2400mm	250-2400mm	250-2400mm
板材宽度 panel width	50-1200mm	50-1200mm	50-1200mm
板材厚度 panel thickness	12-50mm	12-50mm	12-50mm
最高速度（X/U/Y/Z） max.travelling speed(X/U/Y/Z)	135/135/75/30m/min	135/135/75/30m/min	135/135/75/30m/min
主轴功率 main spindle power	3.5kw×2	3.5kw×2	3.5kw
最高转速 max.rotating speed	18000rpm	18000rpm	18000rpm
上垂直钻 vert.drills	12	13×2	12
上水平钻 horiz.drills	X 方向：2×2 Y 方向：2×2	X 方向：4×2 Y 方向：2×2	X 方向：2×2 Y 方向：2×2
下垂直钻 vert.drills	10	10	----
转速 rotating speed	4000rpm	4000rpm	4000rpm
吸尘口 dust collector	上吸尘口 ϕ150mm，下吸尘口 ϕ125mm	上吸尘口 ϕ150mm×2，下吸尘口 ϕ125mm	上吸尘口 ϕ150mm，下吸尘口 ϕ125mm
总功率 total power	18kw	22.5kw	11kw
设备尺寸 overall dimension	5546×2910×2100mm	5546×2910×2100mm	5546×2910×2100mm
净重 net weight	3500kg	3600kg	3200kg

N2508

通过式钻孔中心

AUTO BORING LINE

加工单元： 84 支垂直钻
16 支水平钻
Machine processing :
84 vertical drills and 16 horizontal drills

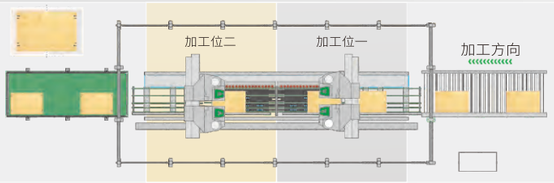


自动工件扫描装置 (选配)
Automatic scanning device (Option)

加工模式一 Machining Mode 1

设备程序会自动分配 2 个机座工作：
1 机座加工工件的右半部分
2 机座加工工件的左半部分

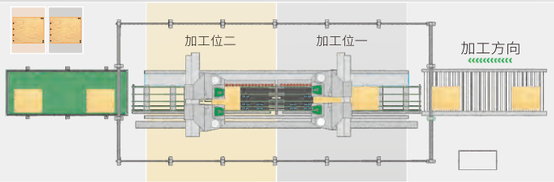
1.Boring blocks working on right side
2.Boring blocks working on left side



加工模式二 Machining Mode 2

两件工件小于 1300mm，四钻盒两机座分别同时加工

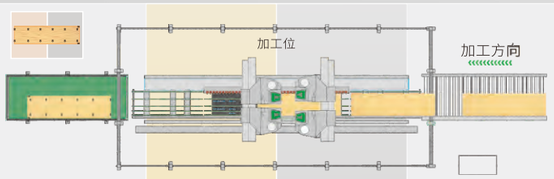
2 sets of 2 boring blocks working simultaneously on 2 individual panels each <1300mm.



加工模式三 Machining Mode 3

工件大于 1300mm，小于 2500mm 时，四钻盒同时加工同一工件

2 sets of 2 boring blocks working on one whole 1300mm < panel < 2500mm



主要技术参数 SPECIFICATION

型号 model	N2508	转速 rotating speed	4000rpm
板材长度 panel length	250-2500mm	真空泵功率 vacuum pump power	5.5kw
板材宽度 panel width	120-800mm	抽风量 air extraction volume	160m³/h
最高速度（X/Y/Z）		吸尘口 dust collector	ϕ200mm×4 ϕ125mm×2
max.travelling speed(X/Y/Z)	100/100/20m/min	总功率 total power	41kw
垂直钻 vert.drills	21×4	设备尺寸 overall dimension	13000×2100×2300mm
水平钻 horiz.drills	X 方向：3×4 Y 方向：2×2	主机净重 net weight	5500kg

NCG3312DR
加工中心
CNC MACHINING CENTER

NCP3312Z2
加工中心
CNC MACHINING CENTER
可选：NCP5312Z2

NCB2806
侧面钻
SIDE BORING MACHINE

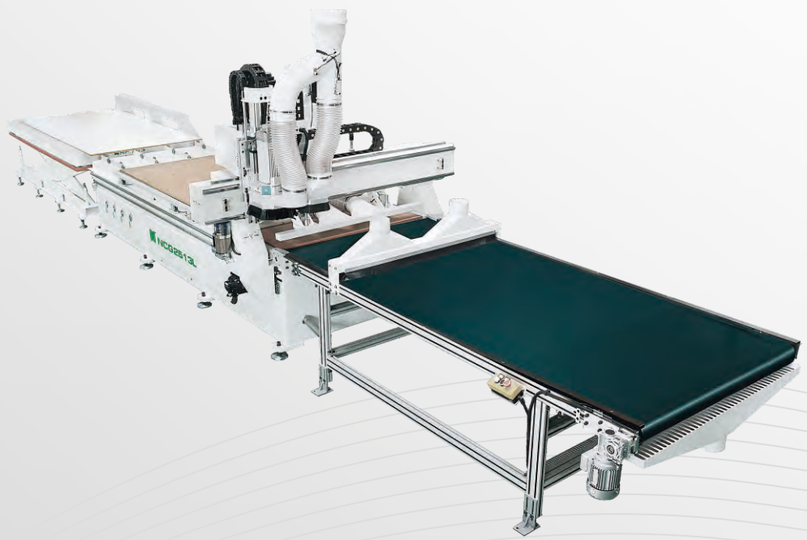
主要技术参数 SPECIFICATION

型号 model	NCB2806	主轴功率 main spindle power	2.2kw
板材长度 panel length	50-2800mm	最高转速 max.rotating speed	18000rpm
板材宽度 panel width	50-600mm	吸尘口 dust collector	ϕ75mm
板材厚度 panel thickness	10-50mm	总功率 total power	4kw
最高速度（X/Y/Z） max.travelling speed(X/Y/Z)	96/30/ 手动 m/min	设备尺寸 overall dimension	3500×2000×1500mm
		净重 net weight	1500kg

主要技术参数 SPECIFICATION

型号 model	NCG3312DR	NCP5312Z2	NCP3312Z2
台面尺寸 table size	3300×1250mm	5300×1250mm	3300×1250mm
最高速度（X/Y/Z）max.travelling speed(X/Y/Z)	70/70/30 m/min	80/80/30 m/min	80/80/30 m/min
主轴功率 main spindle power	7.5kw	12kw	12kw
最高转速 max.rotating speed	18000rpm	24000rpm	24000rpm
刀库容量 ATC capacity	----	8	8
垂直钻 vert.drills	14×2	14	14
水平钻 horiz.drills	X 方向：(3+3)×2 Y 方向：(2+2)×2	X 方向：2×2 Y 方向：2×2	X 方向：2×2 Y 方向：2×2
转速 rotating speed	4000rpm	4000rpm	4000rpm
锯片数量 saw blade qty.	----	1	1
真空泵功率 vacuum pump power	5.5kw	5.5kw	5.5kw
抽风量 air extraction volume	160m³/h	160m³/h	160m³/h
吸尘口 dust collector	ϕ200mm×2	ϕ200mm	ϕ200mm
总功率 total power	22kw	34kw	28kw
设备尺寸 overall dimension	5500×2500×2100mm	7220×2600×2620mm	5220×2600×2620mm
净重 net weight	3500kg	7000kg	4800kg

NCG2513L
木工柔性生产线
AL+UL CNC NESTING LINE



NCG2512L
木工柔性生产线
AL+UL CNC NESTING LINE

可选：NCG2518L、NCG3021L、NCG4021L

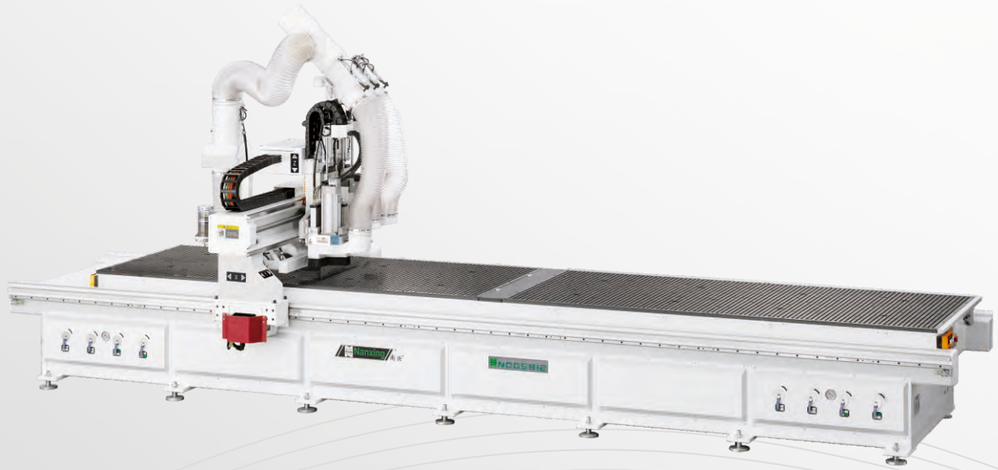
NCG2513LE
木工柔性生产线
AL+UL CNC NESTING LINE

主要技术参数 SPECIFICATION

型号 model	NCG2512L	NCG2518L	NCG2812L	NCG2513L	NCG2513LE
台面尺寸 table size	2500×1250mm	2500×1800mm	2800×1230mm	2500×1250mm	2500×1250mm
最高速度（X/Y/Z）max.travelling speed(X/Y/Z)	80/50/20 m/min	80/80/20 m/min	80/80/20m/min	50/50/20 m/min	50/50/20 m/min
主轴功率 main spindle power	12kw	12kw	12kw	6kw×2	6kw×1，3.5kw×3
最高转速 max.rotating speed	24000rpm	24000rpm	24000rpm	18000rpm	18000rpm
刀库容量 ATC capacity	12	12	12	----	----
垂直钻 vert.drills	10	10	10	10	----
转速 rotating speed	4000rpm	4000rpm	4000rpm	4000rpm	----
真空泵功率 vacuum pump power	7.5kw	7.5×2kw	7.5kw	7.5kw	7.5kw
抽风量 air extraction volume	250m³/h	250×2m³/h	250m³/h	250m³/h	250m³/h
吸尘口 dust collector	ϕ200mm,ϕ125mm×3	ϕ200mm,ϕ125mm×3	ϕ200mm,ϕ125mm×3	ϕ200mm,ϕ125mm×2	ϕ200mm,ϕ125mm×2
总功率 total power	32.5kw	43kw	32.5kw	30kw	31kw
设备尺寸 overall dimension	10800×2600×2500mm	10800×3500×2500mm	11000×2600×2500mm	9000×2340×2230mm	10000×2500×2300mm
净重 net weight	5500kg	6500kg	6100kg	3200kg	4100kg

NCG5812
加工中心
CNC MACHINING CENTER

可选：四主轴、双主轴 + 钻盒



NCG2T2
加工中心
CNC MACHINING CENTER

可选自动换刀主轴和刀库
Optional ATC main spindle

NCG2513E
加工中心
CNC MACHINING CENTER

可选：NCG1325BD

主要技术参数 SPECIFICATION

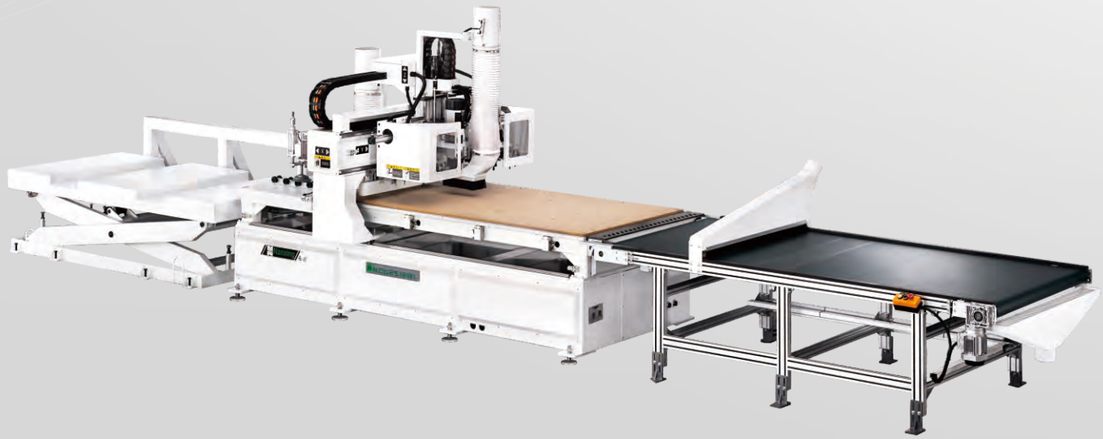
型号 model	NCG5812(四主轴) 4 spindles2	NCG5812(双主轴 + 钻盒) spindles+ boring block	NCG2T2	NCG2T2C4	NCG2513E
台面尺寸 table size	2800×1250mm×2	2800×1250mm×2	2800×1250mm×2	2800×1250mm×2	2500×1250mm
最高速度（X/Y/Z）max.travelling speed(X/Y/Z)	50/50/20 m/min	80/50/20 m/min	50/50/20 m/min	50/50/20 m/min	50/50/20 m/min
主轴功率 main spindle power	6kw×1，3.5kw×3	6kw×2	6kw×4	12kw×4	6kw×1，3.5kw×3
最高转速 max.rotating speed	18000rpm	18000rpm	18000rpm	24000rpm	18000rpm
刀库容量 ATC capacity	----	----	----	8×4	----
垂直钻 vert.drills	----	10	----	----	----
转速 rotating speed	----	4000rpm	----	----	----
真空泵功率 vacuum pump power	7.5kw	7.5kw	7.5kw	7.5kw×2	7.5kw
抽风量 air extraction volume	250m³/h	250m³/h	250m³/h	250m³/h×2	250m³/h
吸尘口 dust collector	ϕ200mm	ϕ200mm	ϕ200mm×4	ϕ200mm×4	ϕ200mm
总功率 total power	30kw	28kw	42.5kw	84kw	29.5kw
设备尺寸 overall dimension	6520×2600×2500mm	6520×2600×2500mm	6520×2600×2500mm	6520×2600×2500mm	4000×2500×2300mm
净重 net weight	3500kg	3500kg	4000kg	4750kg	2100kg

NCG2512B
加工中心
CNC MACHINING CENTER

双伺服刀库
Dual ATC 8 controlled by 2 servo motors

三轴均为丝杆传动
Movements of 3 axis by screw rods

NCG2512BL
加工中心
CNC MACHINING CENTER



门板生产线
AL+UL CNC DOOR LINE

可选：一拖三或一拖四的生产模式
Optional: 1 linking 3; or 1 linking 4 for production arrangement

- 1. 主要用于橱衣柜、模压门板生产
  Mainly use in kitchen & closet , door production
- 2. 包含自动贴标、门铰孔、翻面、门板造型等
  Including auto labeling, hinge holes, turn over, door panel design and so on.
- 3. 可选门板造型软件
  Optional: door panel design software

扫二维码看视频

主要技术参数 SPECIFICATION

型号 model	NCG2512B	NCG2512BL
台面尺寸 table size	2500×1250mm	2500×1250mm
最高速度（X/Y/Z）max.travelling speed(X/Y/Z)	30/30/20 m/min	30/30/20 m/min
主轴功率 main spindle power	12kw	12kw
最高转速 max.rotating speed	24000rpm	24000rpm
刀库容量 ATC capacity	12+12	12+12
真空泵功率 vacuum pump power	7.5kw	7.5kw
抽风量 air extraction volume	250m³/h	250m³/h
吸尘口 dust collector	ϕ200mm	ϕ200mm，ϕ125mm×3
总功率 total power	25kw	32kw
设备尺寸 overall dimension	3500×2600×2500mm	9000×2600×2500mm
净重 net weight	2200kg	3500kg

NCT3016
加工中心
CNC MACHINING CENTER

NCT2418T2
加工中心
CNC MACHINING CENTER

NCT3016-5A
五轴加工中心
CNC 5-AXIS MACHINING CENTER

主要技术参数 SPECIFICATION

型号 model	NCT3016	NCT3016-5A	NCT2418T2
台面尺寸 table size	3050×1600mm	3050×1600mm	2545×1945mm×2
最高速度（X/Y/Z） max.travelling speed(X/Y/Z)	80/80/30 m/min	60/60/20 m/min	60/60/30 m/min
主轴数 main spindle qty.	----	----	2
主轴功率 main spindle power	12kw	13.5kw	12kw×2
最高转速 max.rotating speed	24000rpm	24000rpm	24000rpm
刀库容量 ATC capacity	8	8	8+8
垂直钻 vert.drills	12	----	----
水平钻 horiz.drills	X方向：2×2 Y方向：2×2	----	----
转速 rotating speed	4000rpm	----	----
真空泵功率 vacuum pump power	7.5kw	7.5kw	4kw×4
抽风量 air extraction volume	250m³/h	250m³/h	140m³/h×4
吸尘口 dust collector	ϕ200mm	----	ϕ250mm
总功率 total power	28kw	32kw	63kw
设备尺寸 overall dimension	4300× 2705×2700mm	5000×2705×3600mm	8000×7500×3000mm
净重 net weight	6500kg	7500kg	13000kg

NPL380D
后上料高速电脑裁板锯（双推手）
COMPUTER PANEL REAR FEEDING SAW(TWIN PUSHERS)

主要技术参数 SPECIFICATION

型号 model	NPL380D	自动送料速度 automatic feeding speed	85 m/min
锯切长度 max.cutting length	3800mm	后上料速度 rear feeding speed	60 m/min
锯切厚度 max.cutting thickness	120mm	吸尘口 dust collector	ϕ150mm×3
主锯转速 main saw rotating speed	3910rpm	总功率 total power	40kw
槽锯转速 scoring saw rotating speed	4150rpm	设备尺寸 overall dimension	13000×6700×2020mm (正后上料)
锯座前进速度 saw carriage forward speed	120 m/min		11700×9600×2020mm (侧后上料)
锯座后退速度 saw carriage backward speed	120 m/min	净重 net weight	11500kg
主锯电机 main saw motor	18kw		

NPC330
高速电脑裁板锯
COMPUTER PANEL HIGH SPEED SAW

可选 NPC280、NPC380

主要技术参数 SPECIFICATION

型号 model	NPC280	NPC330	NPC380
锯切长度 max.cutting length	2830mm	3300mm	3800mm
锯切厚度 max.cutting thickness	90mm	90mm	90mm
主锯转速 main saw rotating speed	3910rpm	3910rpm	3910rpm
槽锯转速 scoring saw rotating speed	4300rpm	4300rpm	4300rpm
锯座前进速度 saw carriage forward speed	90 m/min	90 m/min	90 m/min
锯座后退速度 saw carriage backward speed	120 m/min	120 m/min	120 m/min
主锯电机 main saw motor	15kw	15kw	15kw
自动送料速度 automatic feeding speed	85 m/min	85 m/min	85 m/min
吸尘口 dust collector	ϕ150mm×3	ϕ150mm×3	ϕ150mm×3
总功率 total power	23.5kw	23.5kw	23.5kw
设备尺寸 overall dimension	6900×4950×1820mm	6900×5400×1820mm	7400×5900×1820mm
净重 net weight	4800kg	5300kg	5850kg

NPL330HG

后上料高速电脑裁板锯

COMPUTER PANEL REAR FEEDING SAW

可选：NPL380

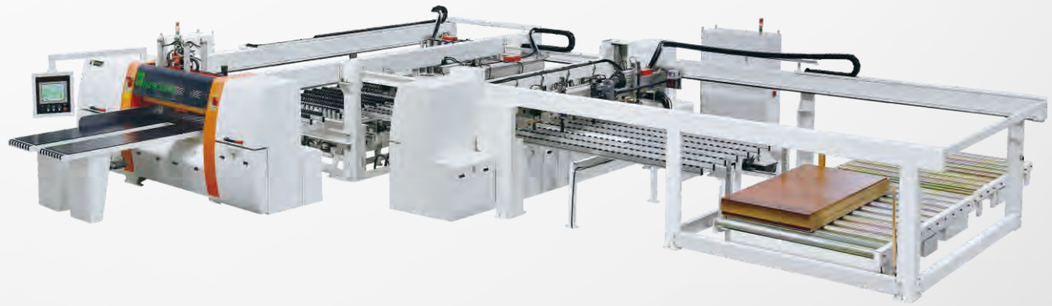
主要技术参数 SPECIFICATION

型号 model	NPL330HG
锯切长度 max.cutting length	3300mm
锯切厚度 max.cutting thickness	120mm
主锯转速 main saw rotating speed	3910rpm
槽锯转速 scoring saw rotating speed	4150rpm
锯座前进速度 saw carriage forward speed	90 m/min
锯座后退速度 saw carriage backward speed	120 m/min
主锯电机 main saw motor	18kw
自动送料速度 automatic feeding speed	85 m/min
后上料速度 rear feeding speed	60 m/min
吸尘口 dust collector	ϕ150mm×3
总功率 total power	40kw
设备尺寸 overall dimension	9400×9200×2020mm
净重 net weight	12170kg

NZH3318

纵横锯

COMPUTER ANGULAR SAW



主要技术参数 SPECIFICATION

型号 model	NZH3318		
锯切尺寸 cutting size	3300×1800mm	主锯电机 main saw motor	18kw×2
锯切厚度 max.cutting thickness	120mm	自动送料速度 automatic feeding speed	85 m/min
主锯转速 main saw rotating speed	3910rpm	吸尘口 dust collector	ϕ150mm×6
槽锯转速 scoring saw rotating speed	4150rpm	总功率 total power	73.5 kw
锯座前进速度 saw carriage forward speed	85 m/min	设备尺寸 overall dimension	9200×11600×2020mm
锯座后退速度 saw carriage backward speed	100 m/min	净重 net weight	19000kg

MJK1132F1
数控精密推台锯
NC SLIDING TABLE SAW

MJB1328B
精密裁板锯
PRECISION PANEL SAW

MJ1132F
精密推台锯
SLIDING TABLE SAW

可选 MJ1132G

主要技术参数 SPECIFICATION

型号 model	MJK1132F1	MJ1132F	MJ1132G	MJB1328B
锯切长度 max.cutting length	3100mm	3100mm	3100mm	2800mm
锯切厚度 max.cutting thickness	----	----	----	76mm
0°锯切厚度 max.cutting thickness	100mm	100mm	100mm	----
45°锯切厚度 max.cutting thickness	70mm	70mm	----	----
主锯转速 main saw rotating speed	3800/5200rpm	3800/5200rpm	3800/5200rpm	4200rpm
主锯电机 main saw motor	5.5kw	5.5kw	5.5kw	11kw
锯座前进速度 saw carriage forward speed	----	----	----	45 m/min
锯座后退速度 saw carriage backward speed	----	----	----	80 m/min
槽锯转速 scoring saw rotating speed	9000rpm	9000rpm	9000rpm	6500rpm
槽锯电机 saw cmain saw motor	1.1kw	1.1kw	1.1kw	----
锯片倾斜 saw blade tilting	0-45°	0-45°	0°	----
吸尘口 dust collector	ϕ120mm	ϕ120mm	ϕ120mm	ϕ150mm×3
总功率 total power	6.6kw	6.6kw	6.6kw	14.7kw
设备尺寸 overall dimension	3300×3430×1670mm	3300×3370×1200mm	3300×3330×1050mm	5830×3950×1700mm
净重 net weight	980kg	785kg	750kg	2760kg

NB7PCGM
高速自动封边机
AUTO HIGH SPEED EDGE BANDING MACHINE

封边方向 Edge banding direction

NB6PG
高速自动封边机
AUTO HIGH SPEED EDGE BANDING MACHINE

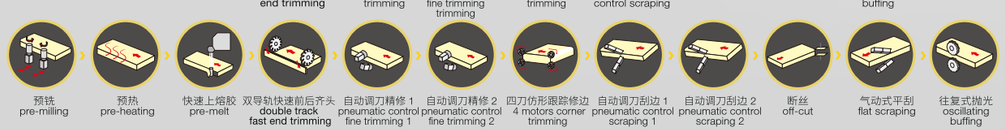
封边方向 Edge banding direction

NB7PCG
高速自动封边机
AUTO HIGH SPEED EDGE BANDING MACHINE

封边方向 Edge banding direction

标准型
Standard Model

智慧型
Smart Model



自动封边机主要技术参数
AUTO EDGE BANDING MACHINE SPECIFICATION

型号 model	工件长度 panel length	工件宽度 panel width	最小工件尺寸 min.panel size	工件厚度 panel thickness	封带厚度 edge tape thickness	进给速度 feeding speed	吸尘口 dust collector	总功率 total power	设备尺寸 overall dimension	净重 net weight
NB8PCHGM	≥120mm	≥80mm	120×120mm,200×80mm	9-60mm	0.4-3mm	18/22/26m/min	φ125mm×9	43kw	11200×1450×1650mm	6110kg
NB8PCHG	≥120mm	≥80mm	120×120mm,200×80mm	9-60mm	0.4-3mm	18/22/26m/min	φ125mm×9	35kw	10200×1450×1650mm	5600kg
NB7PCGM	≥120mm	≥80mm	120×120mm,200×80mm	9-60mm	0.4-3mm	18/22/26m/min	φ125mm×8	37kw	11200×1450×1650mm	6110kg
NB6PGM	≥120mm	≥80mm	120×120mm,200×80mm	9-60mm	0.4-3mm	18/22/26m/min	φ125mm×6	36kw	9650×1450×1650mm	5450kg
NB7PCG（智慧型）	≥120mm	≥80mm	120×120mm,200×80mm	9-60mm	0.4-3mm	18/22/26m/min	φ125mm×8	30kw	9650 ×1450×1650mm	4750kg
NB7PCG（标准型）	≥120mm	≥80mm	120×120mm,200×80mm	9-60mm	0.4-3mm	18/22/26m/min	φ125mm×7	30kw	9650 ×1450×1650mm	4750kg
NB7PHG（智慧型）	≥120mm	≥80mm	120×120mm,200×80mm	9-60mm	0.4-3mm	18/22/26m/min	φ125mm×7	34kw	9650 ×1450×1650mm	4750kg
NB7PHG（标准型）	≥120mm	≥80mm	120×120mm,200×80mm	9-60mm	0.4-3mm	18/22/26m/min	φ125mm×6	34kw	9650 ×1450×1650mm	4750kg
NB6PG（智慧型）	≥120mm	≥80mm	120×120mm,200×80mm	9-60mm	0.4-3mm	18/22/26m/min	φ125mm×6	28kw	8600 ×1450×1650mm	4750kg
NB6PG（标准型）	≥120mm	≥80mm	120×120mm,200×80mm	9-60mm	0.4-3mm	18/22/26m/min	φ125mm×5	28kw	8600 ×1450×1650mm	4340kg

NB7PCGM-PC

高速自动封边机

AUTO HIGH SPEED EDGE BANDING MACHINE

智能控制 Intelligent control

数据管理 Data management

可选配：扫描加工
数据采集
Selection:Scanning processing
Data management

双胶锅双贴边机构
dual glue pots and dual
press construction

封边方向 Edge banding direction

预铣 pre-milling › 预热 pre-heating › 快速上熔胶 1 pre-melt 1 › 快速上熔胶2 pre-melt 2 › 双导轨快速前后齐头 dual rail end trimming › 自动调刀精修 1 pneumatic control fine trimming1 › 自动调刀精修 2 pneumatic control fine trimming 2 › 四刀仿形跟踪修边 4 motors corner trimming › 自动调刀刮边 1 pneumatic control scraping 1 › 自动调刀刮边 2 pneumatic control scraping 2 › 断丝 off-cut › 气动式平刮 flat scraping › 往复式抛光1 oscillating buffing1 › 往复式抛光2 oscillating buffing2

主要技术参数 SPECIFICATION

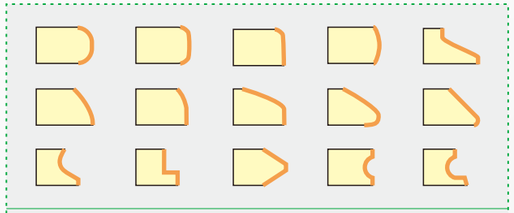
型号 model	工件长度 panel length	工件宽度 panel width	最小工件尺寸 min.panel size	工件厚度 panel thickness	封带厚度 edge tape thickness	进给速度 feeding speed	吸尘口 dust collector	总功率 total power	设备尺寸 overall dimension	净重 net weight
NB7PCGM-PC	≥120mm	≥80mm	120×120mm,200×80mm	9-60mm	0.4-3mm	18/22/26m/min	ϕ125mm×8	42kw	11200×1450×1650mm	6110kg

NB875

软成型自动封边机

SOFT FORMING AUTO EDGE BANDING MACHINE

软成型封边形状
Soft forming edge profile



注： 可选择配置三种成型封边方式
Note: Optional configuration of three edge banding mode

不装“五金拉手”的门板
Handleless door panel, simple and nice.
简约不简单

封边方向 Edge banding direction

斜锯 tilt cutting › 可换刀铣型 profile milling › 直预铣 straight pre-milling › 边带双刻槽 double groove on tape › 预热 pre-heating › 快速上熔胶 pre-melt › 软成型压轮1/2 soft forming press › 快速切换齐头 quick change end trimming › 自动调刀粗修 pneumatic control rough trimming › 自动调刀精修 pneumatic control fine trimming › 仿形跟踪修边 corner trimming › 自动调刀刮边 auto scraping › 自动切换平刮 auto flat scraping › 抛光 buffing › 自动除尘 auto dust removal

主要技术参数 SPECIFICATION

型号 model	工件长度 panel length	工件宽度 panel width	最小工件尺寸 min.panel size	工件厚度 panel thickness	封带厚度 edge tape thickness	进给速度 feeding speed	倾斜角度 angle of inclination	倾斜直角边最小尺寸 Min. size of incline straight side	总功率 total power	设备尺寸 overall dimension	净重 net weight
NB875(封直边)	≥280mm	≥120mm	280×120mm	9-60mm	0.4-2mm	12-20m/min	– – – –	– – – –	35kw	9950×1940×1780mm	5000kg
NB875(软成型)	≥350mm	≥120mm	350×120mm	18-25mm	0.4-2mm	12-14m/min	0-60°	3-20mm	35kw	9950×1940×1780mm	5000kg

NB8CHJ
自动封边机
AUTO EDGE BANDING MACHINE

可选水平、底部、顶部开槽
selectable horizontal, bottom, top grooving

封边方向 Edge banding direction

NB7CJM
自动封边机
AUTO EDGE BANDING MACHINE

封边方向 Edge banding direction

NB7C-HAS
热风自动封边机
AUTO HOT-AIR EDGE BANDING MACHINE

封边方向 Edge banding direction

NB7CJ
自动封边机
AUTO EDGE BANDING MACHINE

可选:NB7HJ

封边方向 Edge banding direction

NB6JM
自动封边机
AUTO EDGE BANDING MACHINE

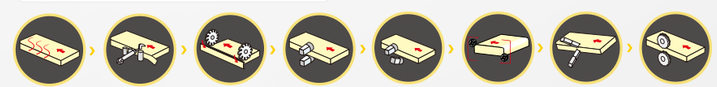
封边方向 Edge banding direction

预铣 pre-milling › 预热 pre-heating › 熔胶 1 glue pot 1 › 熔胶 2 glue pot 2 › 前后齐头 end trimming › 自动退刀精修 1 automatic cutter fine trimming 1 › 自动退刀精修 2 automatic cutter fine trimming 2 › 自动退刀刮边 1 automatic cutter scraping 1 › 自动退刀刮边 2 automatic cutter scraping 2 › 抛光 1 buffing 1 › 抛光 2 buffing 2

NB6CJ
自动封边机
AUTO EDGE BANDING MACHINE

可选:NB6HJ

封边方向 Edge banding direction



预热 pre-heating › 熔胶 glue pot › 前后齐头 end trimming › 粗修 rough trimming › 精修 fine trimming › 仿形跟踪修边 corner trimming › 刮边 scraping › 抛光 buffing

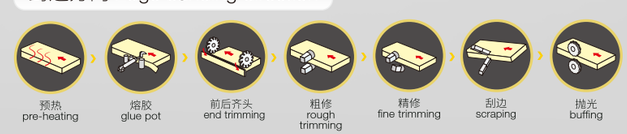
NB6J
自动封边机
AUTO EDGE BANDING MACHINE

封边方向 Edge banding direction

预铣 pre-milling › 预热 pre-heating › 熔胶 glue pot › 前后齐头 end trimming › 粗修 rough trimming › 精修 fine trimming › 刮边 scraping › 抛光 buffing

NB5J
自动封边机
AUTO EDGE BANDING MACHINE

封边方向 Edge banding direction



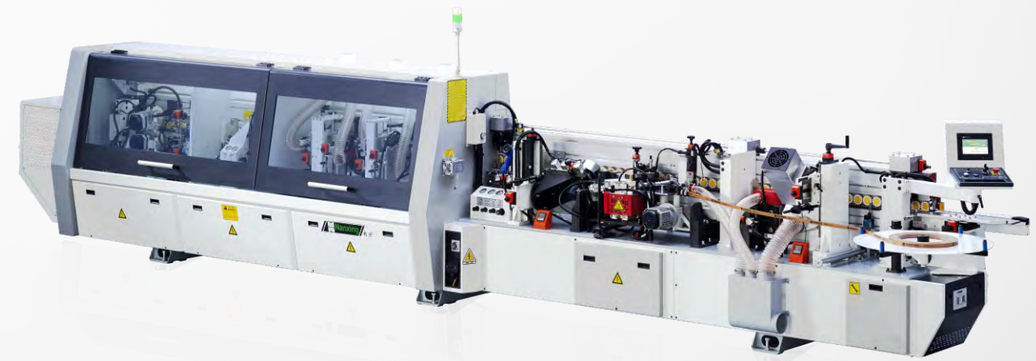
预热 pre-heating › 熔胶 glue pot › 前后齐头 end trimming › 粗修 rough trimming › 精修 fine trimming › 刮边 scraping › 抛光 buffing

NB6JN
窄板自动封边机
AUTO NARROW EDGE BANDING MACHINE

可选:NB5JN

封边方向 Edge banding direction

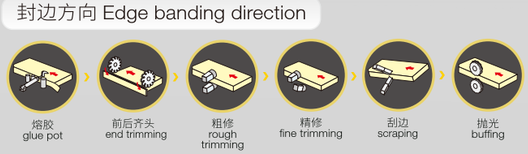
NB6IJ
斜边自动封边机
AUTO INCLINATION EDGE BANDING MACHINE



封边方向 Edge banding direction

NBC332
自动封边机
AUTO EDGE BANDING MACHINE

封边方向 Edge banding direction



自动封边机主要技术参数
AUTO EDGE BANDING MACHINE SPECIFICATION

型号 model	工件长度 panel length	工件宽度 panel width	最小工件尺寸 min.panel size	工件厚度 panel thickness	封带厚度 edge tape thickness	进给速度 feeding speed	吸尘口 dust collector	总功率 total power	设备尺寸 overall dimension	净重 net weight
NB7C-HAS	≥120mm	≥80mm	120×80mm	10-30mm	0.6-2mm	16/20/24m/min	φ125mm×4	28.6kw	7560×1450×2000mm	2560kg
NB7CJM	≥120mm	≥80mm	120×80mm	9-60mm	0.4-3mm	16/20/24m/min	Φ125mm×5	30kw	9800×1450×1650mm	3670kg
NB7CJMN	≥120mm	≥30mm	300×30mm	9-60mm	0.4-3mm	16/18/20m/min	Φ125mm×5	30.1kw	9800×1450×1650mm	3670kg
NB6CJM	≥120mm	≥80mm	120×80mm	9-60mm	0.4-3mm	16/20/24m/min	Φ125mm×4	22.6kw	9400×1450×1650mm	3100kg
NB6JM	≥120mm	≥80mm	120×80mm	9-60mm	0.4-3mm	16/20/24m/min	φ125mm×5	29.3kw	8750×1450×1650mm	3200kg
NB6JMN	≥120mm	≥30mm	300×30mm	9-60mm	0.4-3mm	16/18/20m/min	Φ125mm×5	29.3kw	8750×1450×1650mm	3200kg
NB8CHJ	≥120mm	≥80mm	120×80mm	9-60mm	0.4-3mm	16/20/24m/min	Φ125mm×5	29.3kw	8260×1450×1650mm	2980kg
NB7CJ	≥120mm	≥80mm	120×80mm	9-60mm	0.4-3mm	16/20/24m/min	φ125mm×4	23.8kw	7700×1450×1650mm	2800kg
NB6CJ	≥120mm	≥80mm	120×80mm	9-60mm	0.4-3mm	16/20/24m/min	φ125mm×3	16.3kw	6650×1450×1650mm	2430kg
NB7HJ	≥120mm	≥80mm	120×80mm	9-60mm	0.4-3mm	16/20/24m/min	φ125mm×5	28.6kw	7560×1450×1650mm	2540kg
NB6J	≥120mm	≥40mm	120×40mm	9-60mm	0.4-3mm	16/20/24m/min	φ125mm×4	23kw	6600×1450×1650mm	2400kg
NB6HJ	≥120mm	≥80mm	120×80mm	9-60mm	0.4-3mm	16/20/24m/min	φ125mm×4	21kw	6600×1450×1650mm	2440kg
NB5J	≥120mm	≥40mm	120×40mm	9-60mm	0.4-3mm	16/20/24m/min	φ125mm×3	14.4kw	5500×1450×1650mm	1880kg
NBC332	≥120mm	≥60mm	120×60mm	9-60mm	0.4-3mm	16/20/24m/min	φ125mm×3	12.2kw	5040×1260×1440mm	1620kg
NB6JN	≥120mm	≥30mm	300×30mm	9-60mm	0.4-3mm	16/18/20m/min	φ125mm×4	23.1kw	6600×1450×1650mm	2460kg
NB5JN	≥120mm	≥30mm	300×30mm	9-60mm	0.4-3mm	16/18/20m/min	φ125mm×3	14.4kw	5500×1450×1650mm	2250kg
NB6IJ	≥180mm	≥120mm	180×120mm	15-40mm	1-2mm	10-12m/min	φ125mm×4	16.5kw	8260×1450×1650mm	3090kg

NB8CS2IIPT
双端自动封边机
AUTO DOUBLE SIDED EDGE BANDING MACHINE

封边方向 Edge banding direction

NB7HS2IIP
双端自动封边机
AUTO DOUBLE SIDED EDGE BANDING MACHINE

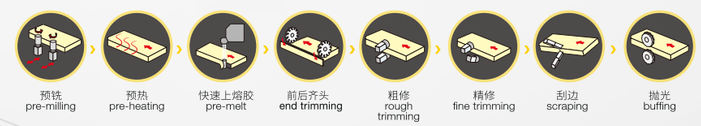
可选：NB6S2IIP

封边方向 Edge banding direction

NB6S2II
双端自动封边机
AUTO DOUBLE SIDED EDGE BANDING MACHINE

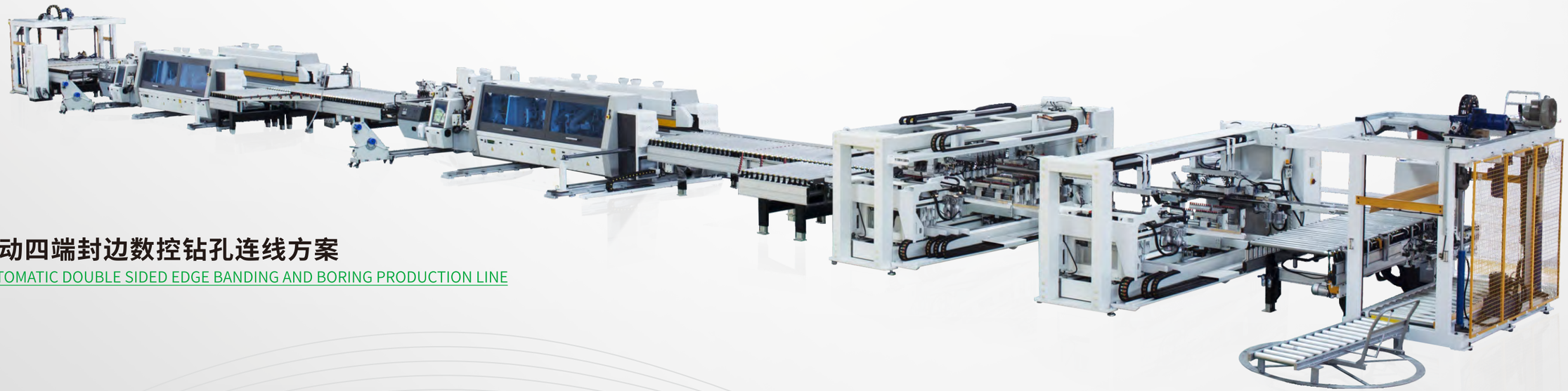
可选：NB7HS2

封边方向 Edge banding direction



双端自动封边机主要技术参数
AUTO DOUBLE SIDED EDGE BANDING MACHINE SPECIFICATION

型号 model	板料宽度 panel width	板料厚度 panel thickness	封带厚度 edge tape thickness	进给速度 feeding speed	吸尘口 dust collector	总功率 total power	设备尺寸 overall dimension	净重 net weight
NB6S2 II	285-2440mm	9-60mm	0.4-3mm	16-20m/min	ϕ125mm× 8	37.6kw	7800× 4400× 1950mm	10170kg
NB7HS2	285-2440mm	9-60mm	0.4-3mm	16-20m/min	ϕ125mm× 9	39.8 kw	8800× 4400× 1950mm	10680kg
NB6S2 II P	285-2440mm	9-60mm	0.4-3mm	16-20m/min	ϕ125mm× 10	37.6 kw	9500× 4400× 1950mm	11550kg
NB7HS2 IIP	285-2440mm	9-60mm	0.4-3mm	16-20m/min	ϕ125mm× 11	39.8kw	9500× 4400× 1950mm	11600kg
NB7CS2 II P	285-2440mm	9-60mm	0.4-3mm	16-20m/min	ϕ125mm× 14	39.8kw	11000× 4400× 1950mm	12980kg
NB7HS2 II PT	285-2440mm	9-60mm	0.4-3mm	16-20m/min	ϕ125mm× 17	90.2kw	10500× 4400× 1950mm	13100kg
NB8CS2 II PT	285-2440mm	9-60mm	0.4-3mm	16-20m/min	ϕ125mm×20	105 kw	12000× 4400× 1950mm	13800kg



自动四端封边数控钻孔连线方案

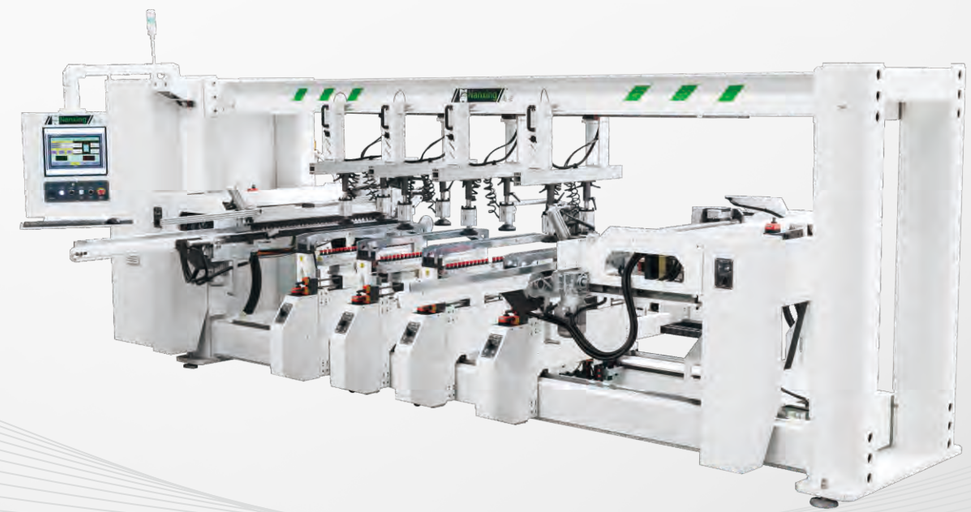
AUTOMATIC DOUBLE SIDED EDGE BANDING AND BORING PRODUCTION LINE

自动封边机连线方案

AUTOMATIC EDGE BANDING PRODUCTION LINE

NDC402
数控排钻
AUTO MULTI ROWS BORING MACHINE

NDC402
数控排钻(电脑控制)
AUTO MULTI ROWS BORING MACHINE



气动锁紧
Pneumatic locking device

快速拆装
Quick release and fix

三段式独立动力送料
auto feed-in with 3 sections

主要技术参数 SPECIFICATION

型号 model	NDC402	NDC532
板料最大宽度 max.panel width	2550mm	2550mm
板料最小宽度 min.panel width	250mm	250mm
板料最大厚度 max.panel thickness	50mm	50mm
主轴中心距 spacing of drills	32mm	32mm
垂直钻最大钻孔深度 max.drilling depth vert.drills	50mm	50mm
水平钻最大钻孔深度 max.drilling depth horiz.drills	40mm	40mm
总功率 total power	25kw	40 kw
设备尺寸 overall dimension	5540×3660×1950mm	5540×3660×2200mm
净重 net weight	5200kg	6700kg

NDC642
数控排钻
AUTO MULTI ROWS BORING MACHINE

NDC402M
多排多轴钻
MULTI ROWS BORING MACHINE

可选NDC642M、NDC532M、NDC642A、NDC532A、NDC402A

主要技术参数 SPECIFICATION

型号 model	NDC642
板料最大宽度 max.panel width	2550mm
板料最小宽度 min.panel width	250mm
板料最大厚度 max.panel thickness	50mm
主轴中心距 spacing of drills	32mm
垂直钻最大钻孔深度 max.drilling depth vert.drills	50mm
水平钻最大钻孔深度 max.drilling depth horiz.drills	40mm
总功率 total power	47kw
设备尺寸 overall dimension	5540×3660×2200mm
净重 net weight	7100kg

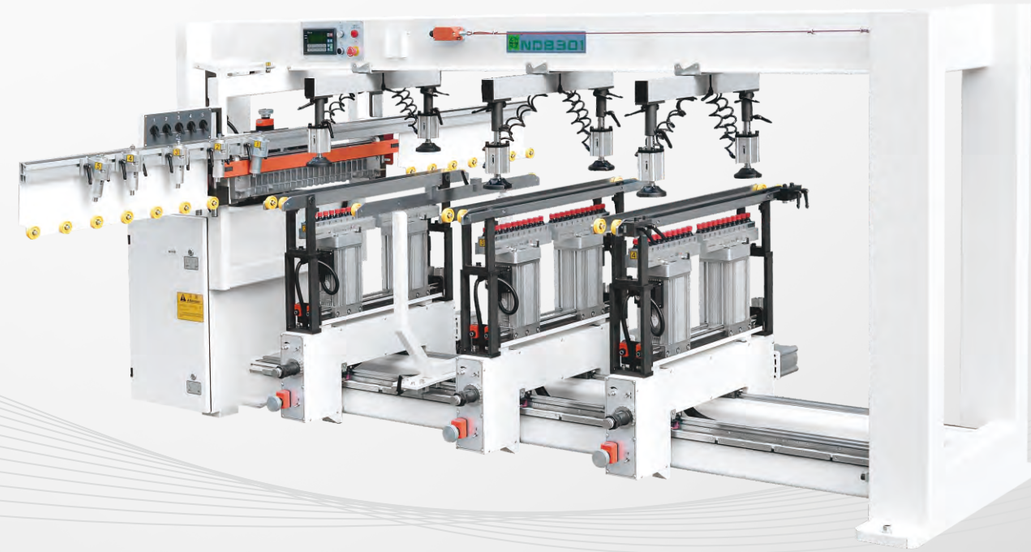
主要技术参数 SPECIFICATION

型号 model	NDC402M	NDC532M	NDC642M	NDC402A	NDC532A	NDC642A
板料最大宽度 max.panel width	2550mm	2550mm	2550mm	2550mm	2550mm	2550mm
板料最小宽度 min.panel width	250mm	250mm	250mm	250mm	250mm	250mm
板料最大厚度 max.panel thickness	50mm	50mm	50mm	50mm	50mm	50mm
主轴中心距 spacing of drills	32mm	32mm	32mm	32mm	32mm	32mm
垂直钻最大钻孔深度 max.drilling depth vert.drills	50mm	50mm	50mm	50mm	50mm	50mm
水平钻最大钻孔深度 max.drilling depth horiz.drills	40mm	40mm	40mm	40mm	40mm	40mm
总功率 total power	22kw	34kw	40kw	28kw	47kw	55.5kw
设备尺寸 overall dimension	5540×3650×1950mm	5540×3650×2250mm	5540×3650×2250mm	5540×3660×1950mm	5540×3660×2200mm	5540×3660×2200mm
净重 net weight	5500kg	7000kg	7500kg	5200kg	6700kg	7100kg

NDB201
多排多轴钻
MULTI ROWS BORING MACHINE

NDB301
多排多轴钻
MULTI ROWS BORING MACHINE

可选：NDB301R

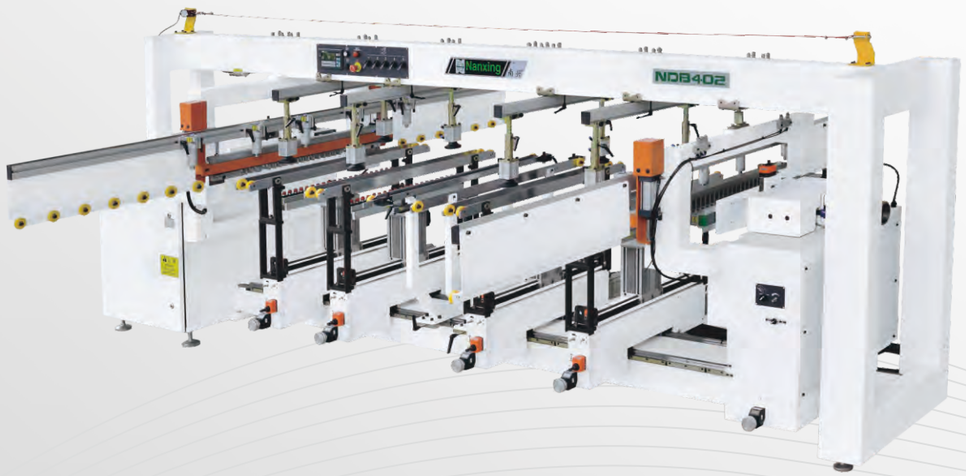


NDB201C
多排多轴钻
MULTI ROWS BORING MACHINE

主要技术参数 SPECIFICATION

型号 model	NDB301	NDB301R	NDB201	NDB201C
板料最大宽度 max.panel width	2500mm	2500mm	2500mm	1700mm
板料最小宽度 min.panel width	90mm	100mm	90mm	90mm
板料最大厚度 max.panel thickness	70mm	70mm	70mm	70mm
主轴中心距 spacing of drills	32mm	32mm	32mm	32mm
垂直钻最大钻孔深度 max.drilling depth vert.drills	70mm	70mm	70mm	70mm
水平钻最大钻孔深度 max.drilling depth horiz.drills	40mm	40mm	40mm	40mm
总功率 total power	9.2kw	8.2kw	6.7kw	4.1kw
设备尺寸 overall dimension	3460×2835×1575mm	3460×2835×1575mm	3460×2835×1575mm	2550×2835×1510mm
净重 net weight	1300kg	1520kg	1300kg	1100kg

NDB402
多排多轴钻
MULTI ROWS BORING MACHINE



主要技术参数 SPECIFICATION

型号 model	NDB402
板料最大宽度 max.panel width	2850mm
板料最小宽度 min.panel width	100mm
板料最大厚度 max.panel thickness	70mm
主轴中心距 spacing of drills	32mm
垂直钻最大钻孔深度 max.drilling depth vert.drills	70mm
水平钻最大钻孔深度 max.drilling depth horiz.drills	40mm
总功率 total power	13.4kw
设备尺寸 overall dimension	4800×2835×1575mm
净重 net weight	2200kg

NDA022
多排多轴钻
MULTI ROWS BORING MACHINE

NDA232
多排多轴钻
MULTI ROWS BORING MACHINE

主要技术参数 SPECIFICATION

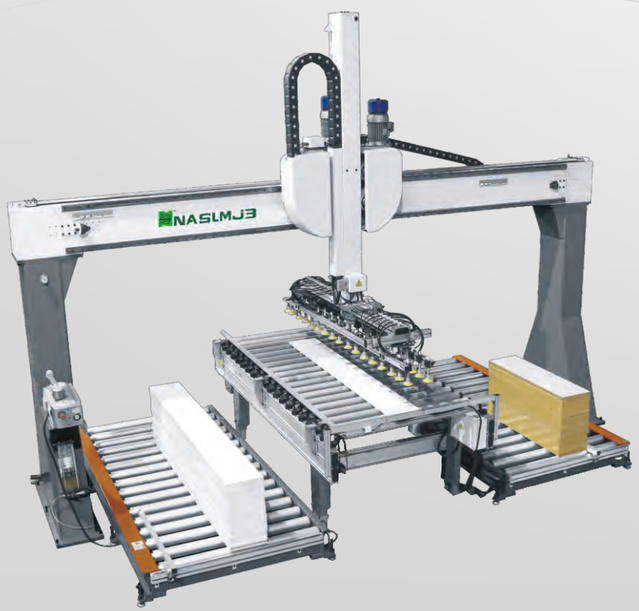
型号 model	NDA022	NDA232
板料最大宽度 max.panel width	1500mm	1500mm
板料最小宽度 min.panel width	200mm	200mm
板料最大厚度 max.panel thickness	10-25mm	10-25mm
主轴中心距 spacing of drills	32mm	32mm
垂直钻最大钻孔深度 max.drilling depth vert.drills	25mm	25mm
水平钻最大钻孔深度 max.drilling depth horiz.drills	45mm	45mm
总功率 total power	6.5kw	11.5kw
设备尺寸 overall dimension	3150×1660×1820mm	3150×1520×1820mm
净重 net weight	1700kg	2800kg

NASLJ24Z
四柱式上下料机
CANTILEVER FEEDER AND STACKER

可选：NAXLJ24Z、NASLJ24H、NAXLJ24H

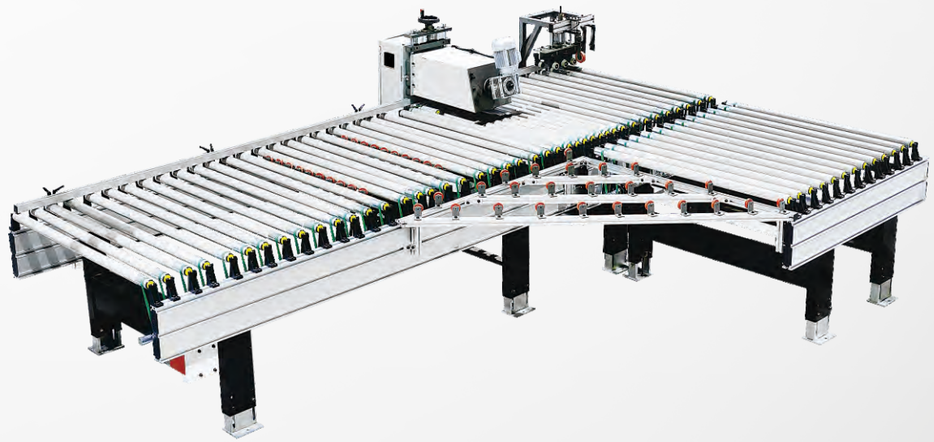
NASLMJ3
龙门上下料机
GANTRY FEEDER AND STACKER

可选：NAXLMJ3



JS90/JS90A
转向机
TURNER EQUIPMENT

可选：JS90R、JS90AR、JS90L、JS90AL



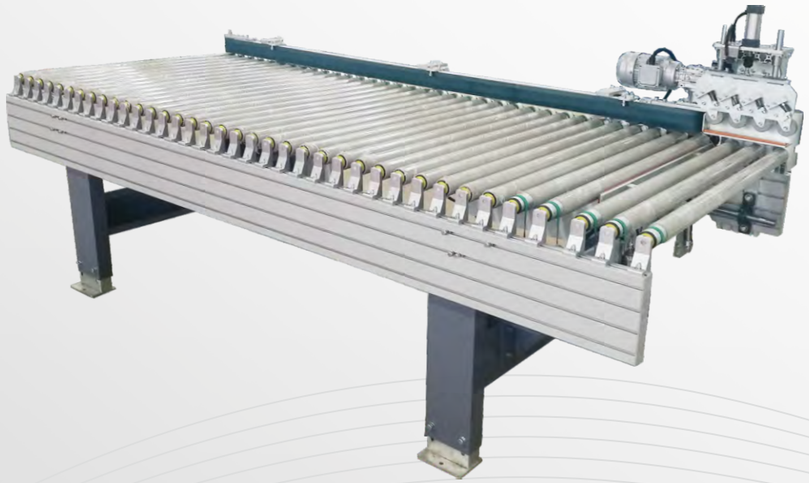
主要技术参数 SPECIFICATION

型号 model	JS90/JS90R/JS90A/JS90AR	JS90L	JS90AL
输送速度 feeding speed	10-25m/min	10-25m/min	10-25m/min
板料厚度 panel thickness	10-60mm	10-60mm	10-60mm
板料长度 panel length	250-2440mm	250-2440mm	250-2440mm
板料宽度 panel width	250-1220mm	250-1220mm	250-1220mm
送料台高度 working height	900±50mm	900±50mm	900±50mm
总功率 total power	2.5kw	2.5kw	3.25kw
设备尺寸 overall dimension	5700×3100×1760mm	7200×3100×1760mm	7200×3100×1760mm
净重 net weight	1150kg	1250kg	1250kg

主要技术参数 SPECIFICATION

型号 model	NASLJ24Z/NAXLJ24Z	NASLJ24H/NAXLJ24H	NASLMJ3/NAXLMJ3
板材长度 panel length	250-2400mm	250-2400mm	300-2400mm
板材宽度 panel width	250-800mm	250-800mm	250-1300mm
板材厚度 panel thickness	8-60mm	8-60mm	8-60mm
最大工件重量 max.work-piece weight	40kg	40kg	60kg
最大堆垛高度 Max stacking height	1300mm	1300mm	----
上下料速度 loading/unloading speed	8-12 次 / 分钟	8-12 次 / 分钟	----
工作频率 working frequency	----	----	≤7 次 / 分钟（times/min）
总功率 total power	8.35kw	8.35kw	12kw
设备尺寸 overall dimension	3000×2400×3300mm	3000×2400×3300mm	4000×4900×3000mm
净重 net weight	2100kg	2100kg	2100kg

SMD4013H
输送台
CONVEYOR TABLE



SMD8026PY
输送台
CONVEYOR TABLE

可选：SMD6008PY/SMDR6008PY

SMD4026H
输送台
CONVEYOR TABLE

主要技术参数 SPECIFICATION

型号 model	SMD4013H/SMDR4013H	SMD4026H/SMDR4026H	SMD8026PY/SMDR8026PY
输送速度 feeding speed	0-25m/min	0-35m/min	0-35m/min
板料厚度 panel thickness	10-60mm	10-60mm	10-60mm
板料长度 panel length	200-2440mm	200-2440mm	200-2440mm
板料宽度 panel width	200-2440mm	200-2440mm	200-2440mm
送料台高度 working height	900±50mm	900±50mm	900±50mm
总功率 total power	0.75kw	2.25kw	3kw
设备尺寸 overall dimension	4000×1400mm	5000×2830mm	9000×2830mm
净重 net weight	600kg	1000kg	1350kg

MF80S
手动封边机
MANUAL EDGE BANDING MACHINE

主要技术参数　MAIN TECHNICAL DATA

型号 model	MF80S
封带宽度 edge tape width	10-80mm
封带厚度 edge tape thickness	0.3-3mm
进给速度 feeding speed	1-18m/min
加热器功率 heating power	2.2kw
电机功率 motor power	0.2kw
总功率 total power	2.5kw
机器尺寸 overall dimension	1800×1120×1150mm
净重 net weight	310kg

MX506
高速镂铣机
HIGH SPEED ROUTER

主要技术参数　MAIN TECHNICAL DATA

型号 model	MX506
工作台尺寸 working table	805×600mm
工作台尺寸倾斜度 working table tilting	45°
刀柄直径 tool diameter	12.7mm,12mm,9.525mm,6.35mm
主轴行程 main spindle dist.	65mm
主轴转速 spindle rotating speed	18000rpm
电机功率 motor power	4kw(5.5HP)
工作台垂直移动距离 vert.dist.from working table	150mm
机器尺寸 overall dimension	1280×980×1880mm
净重 net weight	670kg

MX5112
立轴铣
SPINDLE SHAPER

主要技术参数　MAIN TECHNICAL DATA

型号 model	MX5112
工作台尺寸 working table	1130×670mm
最大铣削厚度 max.milling thickness	120mm
主轴转速 spindle rotating speed	3000/4000/6000/8000/10000rpm
电机功率 motor power	5.5kw
机器尺寸 overall dimension	1130×670×1000mm
净重 net weight	400kg

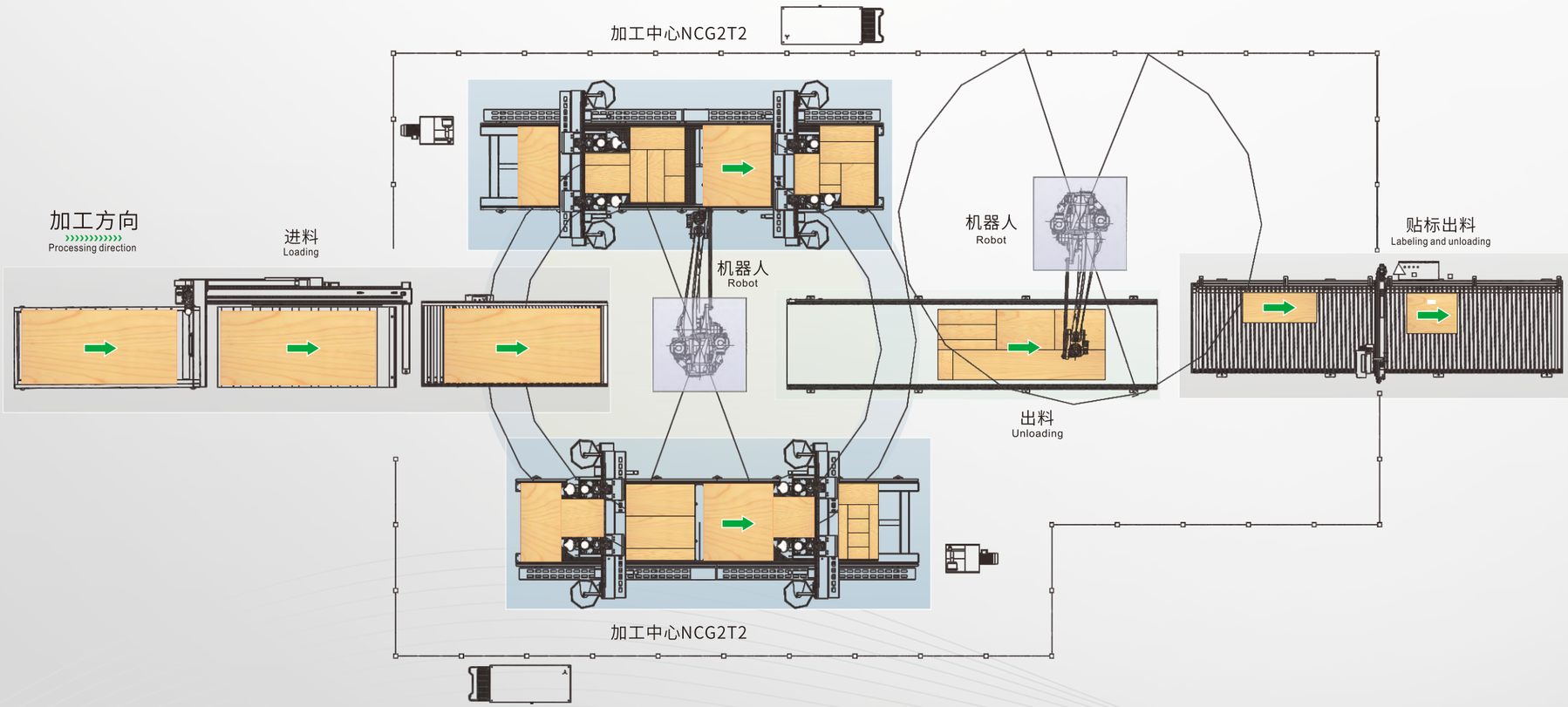
MF7113
液压升降台
HYDRAULIC LIFT TABLE

主要技术参数　MAIN TECHNICAL DATA

型号 model	MF7113
工作台尺寸 working table	2500×1250mm
最大起载重量 max.loading weight	3000kg
最低高度 min.height	480mm
最大起升高度 max.lifting height	1900mm
总功率 total power	3kw
机器尺寸 overall dimension	2500×1250mm
净重 net weight	580kg

开料中心工作站一

CUTTING CENTER WORKSTATION 1



开料中心工作站由机器人、加工中心、贴标系统协同运作，连续高效完成开料加工。

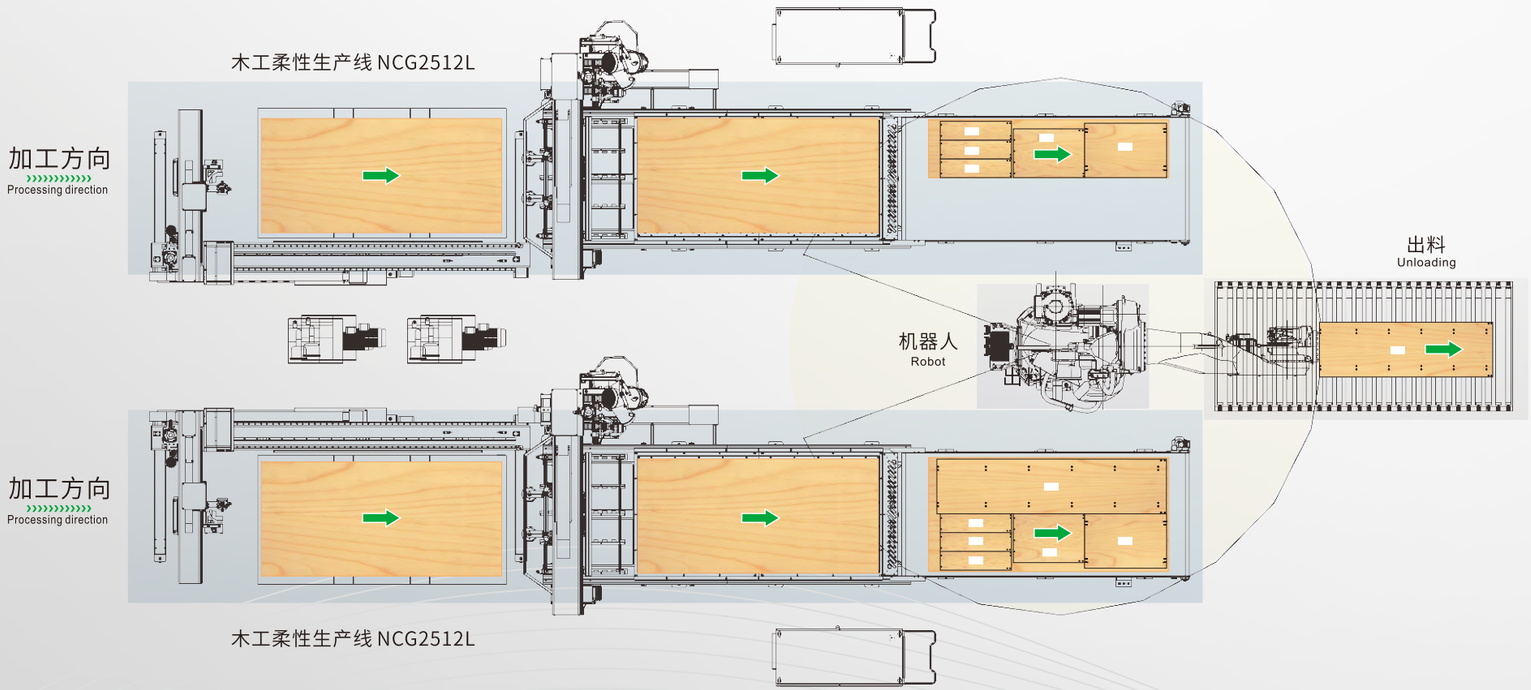
单台NCG2T2C4双龙门四主轴协同工作，平均1.5分钟可完成一张标准4’ *8’ 或4’ *9’ 大板的开料加工，板材利用率较电脑锯高3%左右。不知疲倦的机器人突破人力体能极限，与NCG2T2C4加工效率完美匹配，实现了上料→开料→下料→贴标的全智能化。

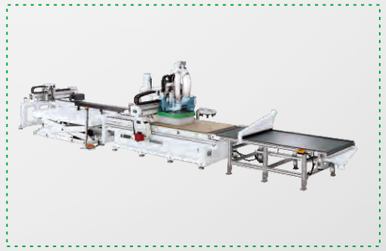
The cutting center workstation with four-station and eight-spindle can complete the large-panel cutting processing continuously and efficiently.

A single NCG2T2C4 is equipped with double gantry four-spindle that work together, and an average of 4'*8' or 4'*9' large panels can be finished in an average of 1.5 minutes. The panel utilization rate is about 3% higher than that of a computer panel saw. The tireless robot breaks through the limit of human physical fitness and perfectly matches the processing efficiency of NCG2T2C4, realizing the full intelligence production of loading, nesting, unloading and labeling.

开料中心工作站二

CUTTING CENTER WORKSTATION 2





NCG2512L已具备了全自动贴标→上料→开料→出料功能。

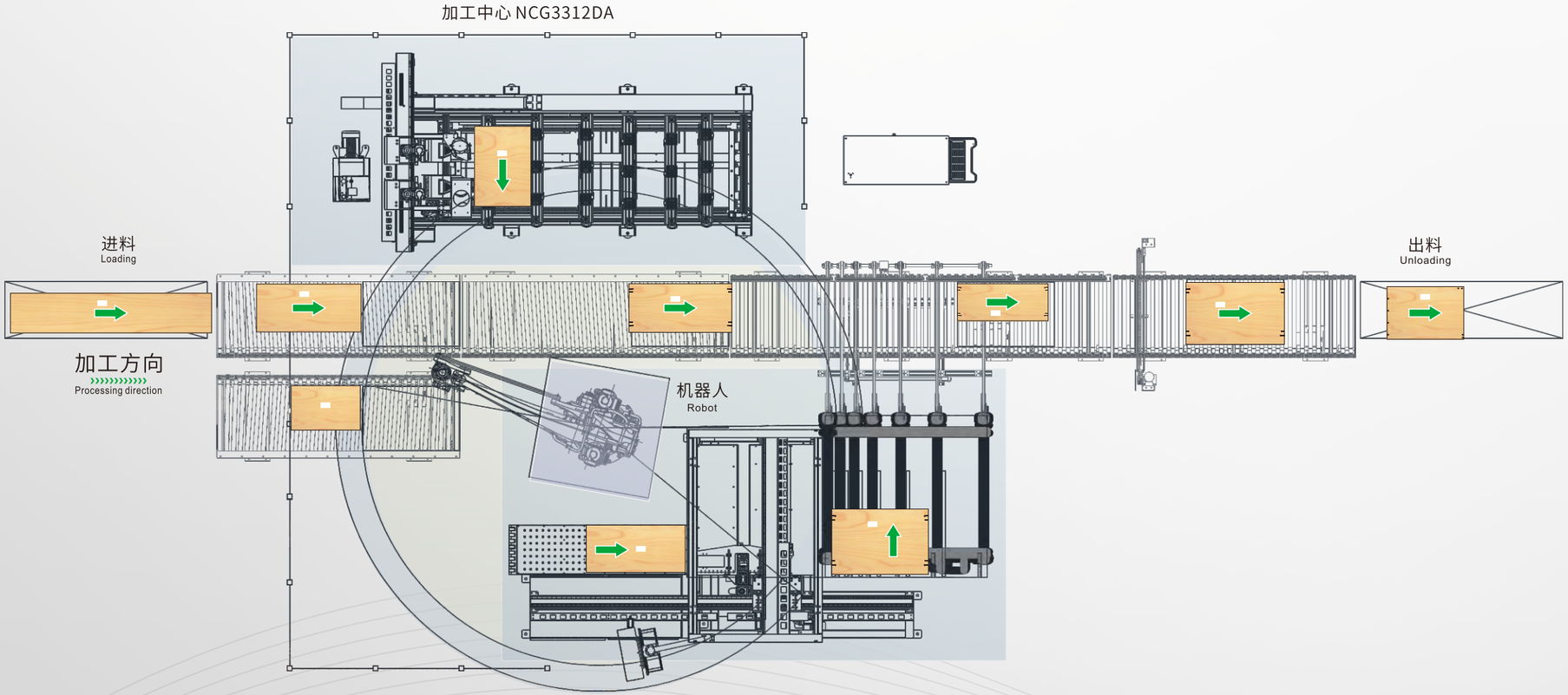
两台木工柔性生产线与一台下料机器人的组合，使下料环节变得智能、高效，既能发挥出机器人下料的高效率，又能够保证大板套裁生产不间断，生产效率达到最高。

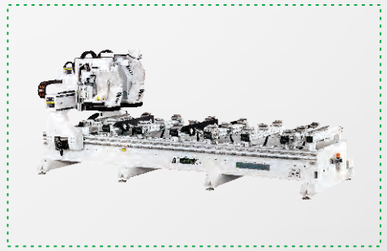
NCG2512L has the function auto labeling → auto loading → nesting → unloading.

The combination of two nesting line and robot makes the nesting process become intelligent and efficient, which can not only play the robot blanking, but also can guarantee the unstop production of nesting and the highest production efficiency.

钻孔中心工作站

DRILLING CENTER WORKSTATION





智能钻孔中心，不同钻孔工艺一站式搞定。

降低人工成本，上料和下料均只需一人。软件根据工件加工属性和设备忙闲状态通过机器人自动分配设备加工任务，出色的完成各类型的钻孔、拉槽、铣型工艺，实现“PTP”加工中心和六面数控钻孔中心设备优点互补，从而提高加工效率，降低人工操作出错率，仅单班就能完成2700件的加工任务。像“黑匣子”般。

Intelligent and high-speed drilling, one drilling station for different drilling processes.

Only one person is needed for loading and unloading to reduce the labor cost. The software can distribute automatically the processing tasks of the equipment according to the processing attributes of the workpiece and the busy state of the equipment with the robot, and completes the drilling, grooving and milling processes. This realizes the complementary advantages of the PTP CNC and CNC 6-sides boring machine and improve the processing efficiency and reduce the manual operation error rate. 2700 workpieces can be finished in a shift. The high integration of the workstation's overall hardware and software allows workstations to be comfortable with device management, data management, and process management.

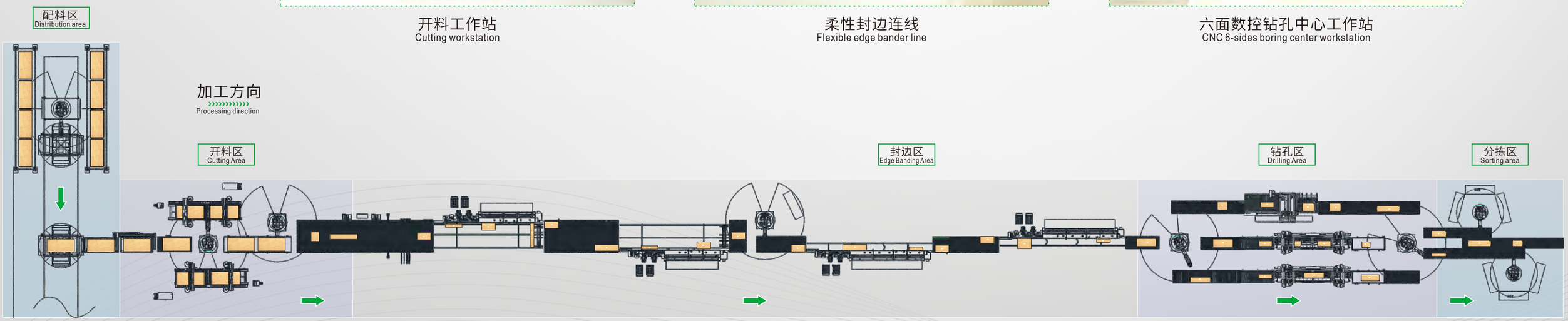
工业4.0智能生产方案

INDUSTRY 4.0 INTELLIGENT PRODUCTION SOLUTION

开料工作站
Cutting workstation

柔性封边连线
Flexible edge bander line

六面数控钻孔中心工作站
CNC 6-sides boring center workstation



通过机器人将开料、封边、钻孔、分拣四个工作站进行无缝衔接，实现工件从开料至分拣的智能化流水线加工，极大的降低人工成本和出错率，缩短生产环节流转时间，提高生产效率及产能。

智能工厂控制系统，通过与各加工设备、机器人、输送装置等的实时交互，完美控制智能生产线的整线联动、工序流转、状态监控等，实现工厂的智能化高效生产。

The robot seamlessly connects the cutting, edge banding, drilling and sorting, to realize the processing of workpiece from material cutting to sorting intelligent line, greatly reducing labor cost and error rate, shortening the period of production link, and improving production efficiency and productivity.

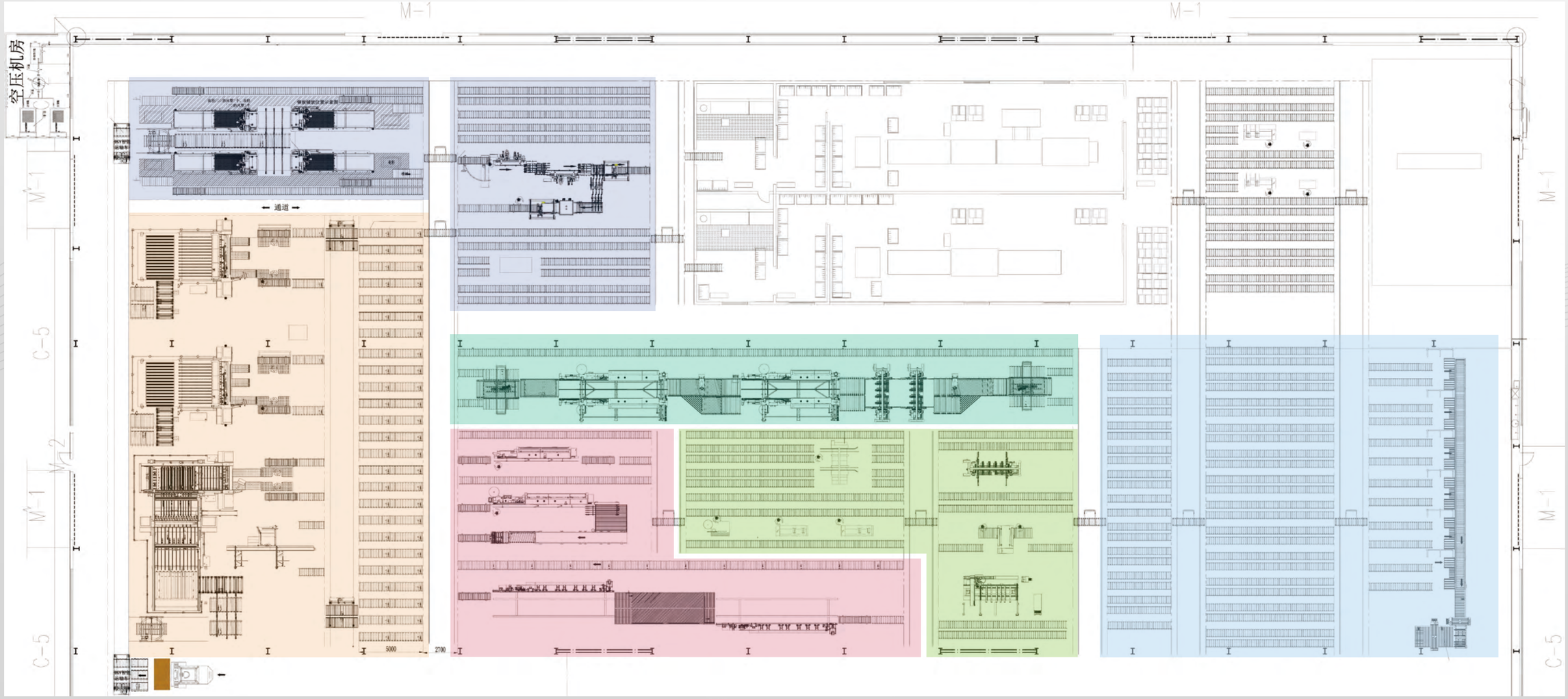
The intelligent factory control system perfectly controls the whole line linkage, process flow and status monitoring of the intelligent production line through real-time interaction with various processing equipment, robots, conveyors, etc., to realize intelligent and efficient production of the factory.

为定制家具智能化生产提供整体解决方案
Total solution for customized furniture production

扫二维码观看视频

区域展示：
Showing by Areas:

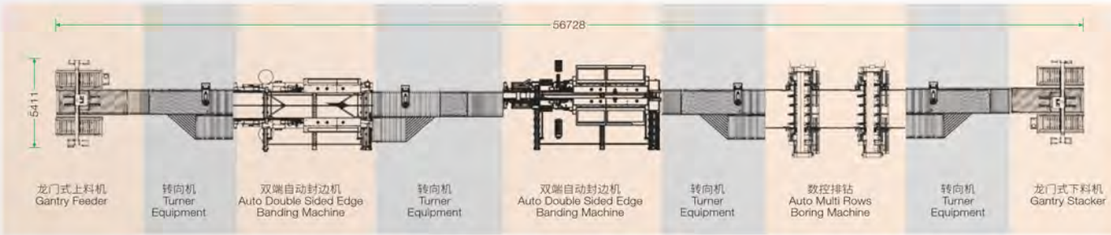
- 开料区 Cutting area
- 门板加工区 Door panels processing area
- 批量封边钻孔区 Mass edge banding and drilling area
- 柔性封边区 Flexible edge banding area
- 钻孔区 Drilling area
- 分拣包装区 Sorting and packing area



一、批量化连线解决方案 Solution of mass production for customized furniture

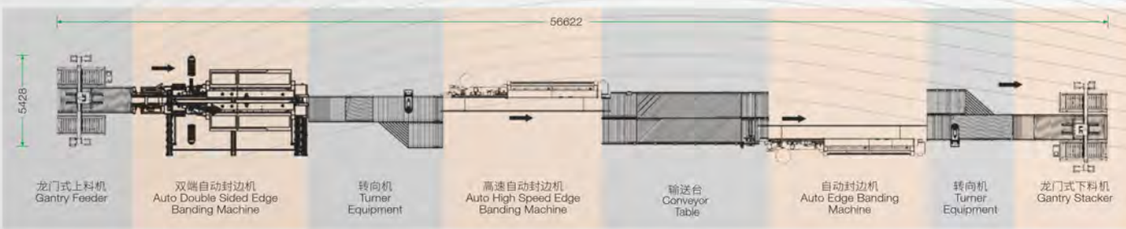
● 龙门式上下料机 + 四端封边 + 数控排钻连线（适用于板式家具批量封边钻孔）

Cantilever Feeder and Stacker + Auto Double Sided Edge Banding Machine Line +
Auto Multi Rows Boring Machine Line (Suitable for panel furniture edge banding & boring mass production)



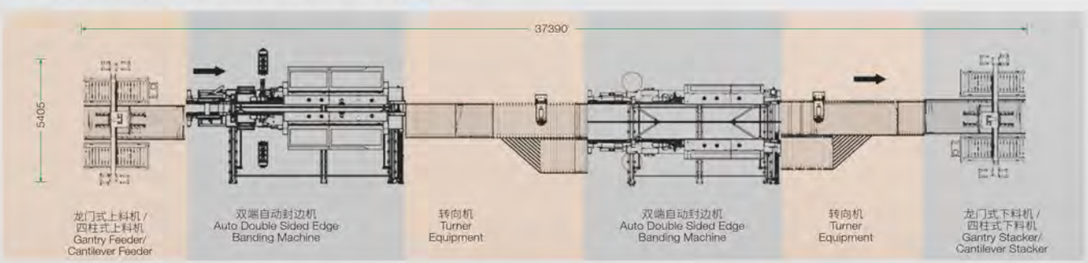
● 龙门式上下料机 + 双端封 + 左右向封边连线（适用于板式家具批量封边）

Cantilever Feeder and Stacker + Auto Double Sided Edge Banding Machine +
Left/right Auto Edge Banding Machine (Suitable for panel furniture edge banding mass production)



● 龙门式上下料机 + 四端封边连线（先封长边后封短边工艺，适用于板式家具批量封边）

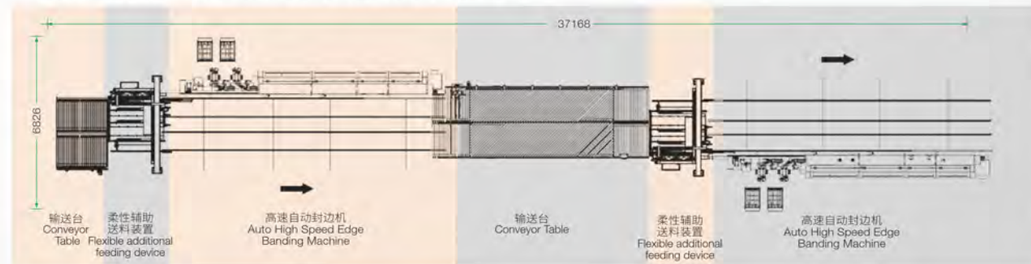
Cantilever Feeder and Stacker + Auto Double Sided Edge Banding Machine Line (Long sides edge banding first, then short sides edge banding.
This is suitable for panel furniture edge banding mass production)



二、柔性化连线解决方案 Solution of flexible production line

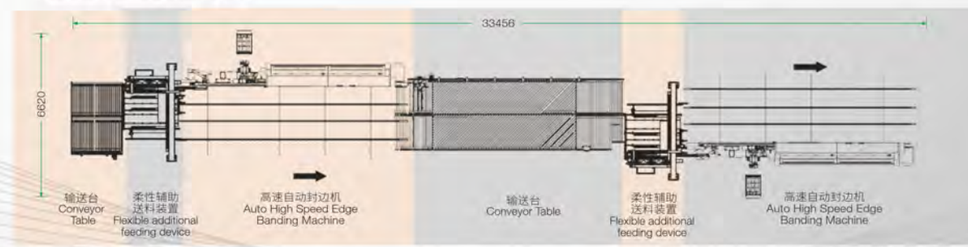
● 定制生产左右封边连线

Customized production line with left and right edge banding machines



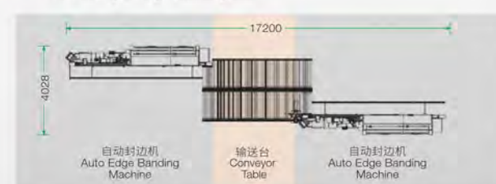
● 左右封边连线

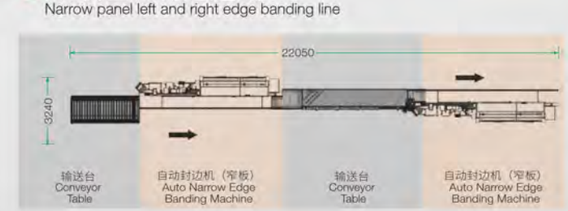
Left and right edge banding line



● 左右封边连线

Left and right edge banding line



● 窄板左右封边连线

Narrow panel left and right edge banding line